

Quality	16Mo3
According to Standard	EN 10273 : 2000
Number	1.5415



Comparable Standards	EN	W.N.
	16Mo3	1.5415

Chemical Analysis	C %	Si % max	Mn %	P% max
	0.12 - 0.20	0.35	0.40 - 0.90	0.030
	Cr %	Cu max.	Mo %	Ni %
	0.30	0.30	0.25 - 0.35	0.30
	S% max	Al _{tot}		
	0.025	1)		

Hot Work and Heat Treatment Temperatures

Normalizing	Temperature Range For Quenching	
	Austenitizing	Tempering ²⁾
890 to 950	--	-- ³⁾

Mechanical Properties at Room Temperature

Usual delivery condition	Diameter or thickness mm		Yield Strength R
	over	up to	N/mm ² min.
+N ⁵⁾		16	275
		40	270
		60	260
		100	240
		150	220
Tensile Strength	Elongation after fracture (L ₀ = 5,65S ₀) A (longitudinal) % min.	Minimum impact energy value	
		N/mm ²	KV (longitudinal) J at temperatures in °C
440 to 590	24		
430 to 580	23	-	-
420 to 570	19		40

1) The Al content of the cast shall be determined and given in the inspection document.

3) In Certain Cases, tempering at 590 to 650 °C may be necessary

5) This Steel Grade may, at the discretion of the manufacturer, also be supplied in the condition +NT.